

# Technical Bulletin

Bulletin Number: 470 Revision Number: R-00

Release Date: June 21, 1993 Revision Date: \_\_\_\_\_

**SUBJECT:** DUAL DOOR ROLLER

**MODELS AFFECTED:** All Williston Built Dixie-Narco Venders

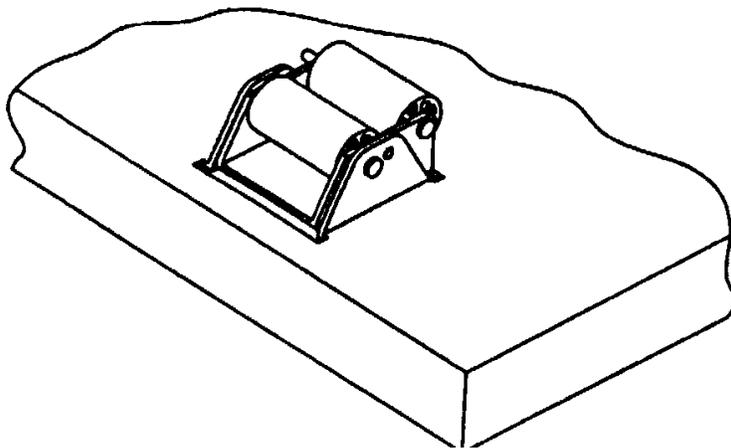
**SERIAL BREAK:** 0001-6000CO and Higher.

**REASON:** To provide a service kit that keeps the main door on the door roller when the main door is pushed in too far.

**ORDER:** 491,012,800.04 Dual Roller Kit

Kit Contents:

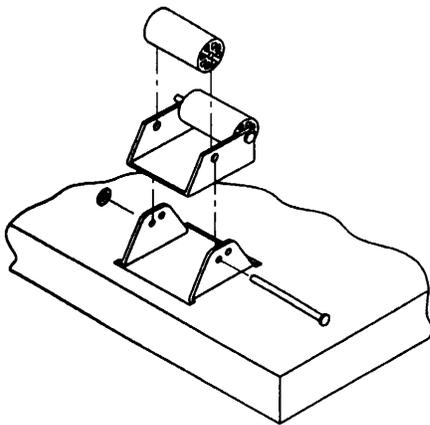
- |                    |                     |
|--------------------|---------------------|
| 1 - 491,010,510.03 | Dual roller bracket |
| 2 - 900,900,900.01 | Retainer            |
| 2 - 900,502,190.01 | Roller Pin          |
| 1 - 901,806,200.11 | Roller              |



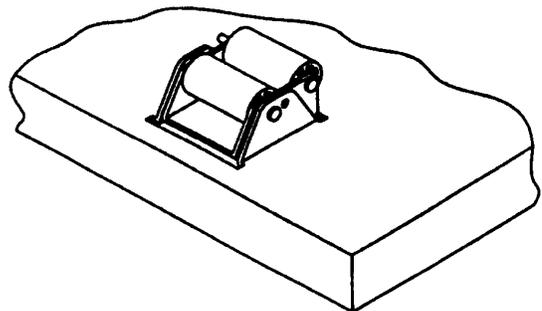
**Dual Door Roller Kit Installed**

**To install:**

1. Open main door.
2. Remove Existing door roller.
3. Dual door roller kit should be partially assembled.
4. Place dual door roller kit assembly in position between existing flanges as shown in figures 1 and 2.
5. Position roller in place.
6. Install roller pin through holes in flange and dual roller bracket.
7. Secure pin with retainer.



**Figure 1**



**Figure 2**